

I am pleased to present the following proposal on your packaging machine requirements for a continuous motion side seal automatic wrapping machine.

1 ONLY

Model CM-20M Fully Automatic Continuous Motion Side Seal Machine. Infinite length side seal with 21 ½” cross seal bar. Machine Will handle package sizes up to 6” tall.

Standard Features Include:

1. **“Patented”** side seal system with rotary hot wheel and belt drive, will seal all commercially available polyolefin shrink films.
2. Variable speed drive 0 to 95 FPM
3. **Omron PLC** – Program Logic Controller, for easy reliable operation.
4. **Hot knife** cross seal bar 21 1/2” wide, no “scaling wire”, maximum package height 6”.
5. **Color touch screen control panel** for easy machine set up.
6. **Built-in self diagnostics on control panel.**
7. **Optional language control panel - English or Spanish** – easy to understand.
8. Motorized scrap wind up wheel with built-in alarm when full.
9. Emergency stop switch with reset button.
10. Powered in-feed conveyor with electric eye to start cycle.
11. Adjustments for bag size front and back.
12. Automatic pin wheel hole punch with brush roller.
13. **Easy load film carriage on linear; bearings slide in and out for easy operator loading of film rolls.**
14. Accepts random length products with no changeover required.
15. Motorized adjustments allow for quick product size changeover of inverting head and cross seal bar.
16. Film Roll Dimensions: Minimum=10” / Maximum=25”
17. Adjustable height legs with locking casters.
18. **Fully enclosed seal area with safety interlocks on all doors.**
Machine is C.E. approved – exceeds OSHA safety standards.

F.O.B. San Dimas, CA.....\$43,500.00
Optional: Center Forming Plow..... ~~\$-2,500.00~~ *Not taken*

Electrical: 220 Volt, 1 phase, 20 amp
Air: 1 CFM at 80 PSI
Delivery: Approximately 6 weeks
Weight: 1,800 lbs
Machine Dimensions: 114" L x 48" W x 53" H
Warranty: 1 year on all parts

1 ONLY **Preferred Packaging Model PP1808-72 High speed shrink tunnel.**
Tunnel is dual chamber with live roller rod conveyor and variable air velocity control and digital temperature controller.

Standard Features Include:

1. Four directional air flow, fully re-circulating air chamber;
2. **Dual chamber with dual variable air velocity controls;**
3. **Two 1 HP blower motors for maximum air velocity;**
4. Solid state digital temperature control;
5. Sealed bearings on drive and idler shafts;
6. **Live roller rod conveyor provides the best shrink surface;**
7. **State-of-the-art AC variable speed drive motor with built-in anti-jam safety feature;**
8. Conveyor speed of up to 180 FPM;
9. **Thermal overload protection on all motors;**
10. **Dual emergency stop switches** one on each end of tunnel;
11. Chamber size of 18" W x 8" H x 72" L;
12. **Automatic tunnel cool down with shut-off;**
13. **two 7.5 KW heater banks;**
14. Tunnel heats up to 300 degrees in less than 10 minutes;
15. Heavy duty locking casters with leveling screws.

F.O.B. San Dimas, CA.....\$11,950.00
Total cost of system.....\$57,950.00

Discount to offset rental.....<-\$1,000.00>
Total cost of system less discount.....\$56,950.00

-2,500

54,450.00

Qty	Description	Unit Price	Total
1	CM- 20M Fully Automatic Continuous Motion Side Seal Machine Sn# 0503	34,950.00	\$ 34,950.00
1	PP1808-72 Preferred Packaging High Speed Shrink Tunnel Sn# 8500601	8,950.00	\$ 8,950.00
Ship to:			

Project information:

PO # D052612

Subtotal \$ 54,450.00

Total \$ 54,450.00